



SPECIFICATION // DATA SHEET

# Engineered Displacer Float Switches DS1 & DS2 Series

## Introduction

### Quality & Experience

AMS-IAC have retained the personnel who have produced the flameproof float switches for over 40 years to ensure that the world renowned quality that is maintained.

With a robust build quality and mechanical operation, our ranges of float switches have a proved track record within many industries such as; Petro-Chem, Chemical, Power Stations, Utilities.

### Flexible Specifications

Components are stocked in various different states of assembly to reduce manufacturing lead times; and each float switch is manufactured to individual customer specifications to suit their process applications.

If the standard specification shown does not meet your application requirements please call our AMS-IAC Sales Team who will be happy to discuss your requirements and provide a solution, as AMS-IAC can produce custom float switches to suit your needs.

### Application Areas

The Displacer switch is ideally suited for tank level applications where there is a large distance between the switch mounting and the desired switching point, the Displacer float switch series can be used for “Liquid Level Alarms”, “Pump Control” and “Valves Control” when filling or emptying.

The Displacer float is precisely manufactured and weighted to be buoyant for the Specific Gravity (S.G) of the liquid within the vessel.

The Displacer Float Switch series are divided into two classes, one class for the Flameproof ATEX Certified float switch and the other class a weatherproof IP65 float switch.

### DS11/DS12 Weatherproof Displacer Float Switches

The DS11 and DS12 Displacer series float switch are IP65 rated and designed to be installed in any areas either internally or externally to a building, apart from areas that are designated as an ATEX Hazardous area.

### DS21/DS22 Flameproof Displacer Float Switches

An approval has been issued for the DS21/DS22 Displacer float switches for use as explosion-protected equipment within the scope of application defined by EU Guideline 94/9/EC ATEX in hazardous areas.

They comply with the specifications concerning equipment and protective systems intended for use in potentially explosive atmospheres.

ATEX Certified to II 2 G / EEx'd' IIC T6-T3.

Supplied into the industry for over 40 years by Alan Cobham and world renowned for quality, the Vertical float switch series are now owned and manufactured in the UK by AMS Instrumentation & Control Ltd.

## DS2 Flameproof Version Specifications

<b>ATEX Rating</b>	EEx 'd' II 2 / 1 G T3 to T6 (Std)
<b>Temperature</b>	-40 to +100 °C
<b>Material</b>	Body/Flange: 316 Stainless Steel // Wetted Parts: 316 Stainless Steel
<b>Pressure</b>	Upto 40 Bar (580 Psi)
<b>IP Rating</b>	IP65
<b>Cable Entry</b>	Single M20 x 1.5 (Other options available)

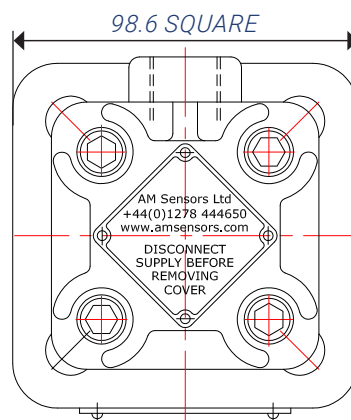
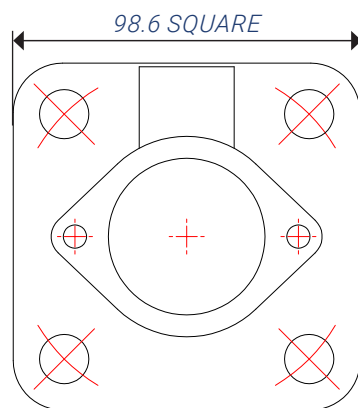
## DS1 Weatherproof Version Specifications

<b>Temperature</b>	-40 to +100 °C
<b>Material</b>	Body/Flange: 316 Stainless Steel // Wetted Parts: 316 Stainless Steel
<b>Pressure</b>	Upto 40 Bar (580 Psi)
<b>IP Rating</b>	IP65
<b>Cable Entry</b>	Single M20 x 1.5 (Other options available)

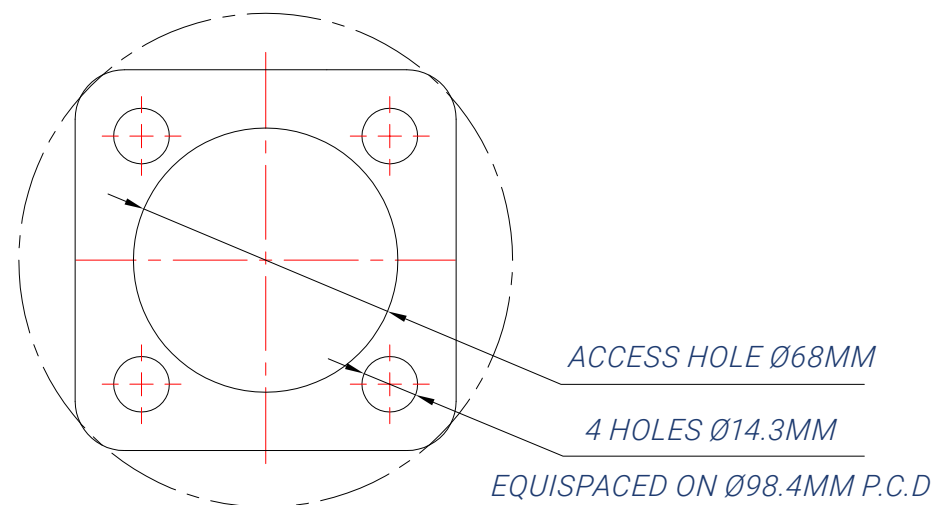
## Switch Specifications

	Type A	Type C
<b>Action</b>	SPST	SPCO
<b>Contact Material</b>	Rhodium	Rhodium
<b>Switching Capacity</b>	250W	60W
<b>Switching Voltage</b>	250V AC/DC	400V AC/DC
<b>Switch Current</b>	5 A	1 A
<b>Contact Resistance</b>	100 m'Ω	100 m'Ω
<b>Bounce Time</b>	1.0 ms	0.5 ms
<b>Release Time</b>	0.2 ms	0.15 ms
<b>Operating Temperature</b>	-40 to 150°C	-40 to 125°C

## Standard Flange Dimension



**Note:** Further mounting options are available including screwed, adaptor flanges and standard flanges with different drilling dimensions i.e. Ø96 mm P.C.D.



## Top Mounted Displacer Float Switch

Connections to conform to: BS EN 60079-14: 2008.

The illustration shows a DS22 series dual level checkable float switch configuration; however the DS11 / DS12 and DS21 have the same dimensions.

All measurements are taken from the mounting flange face to the desired switching level.

### Terminal Details

For wiring details please see the installation, operating and maintenance manual supplied with the float switch.

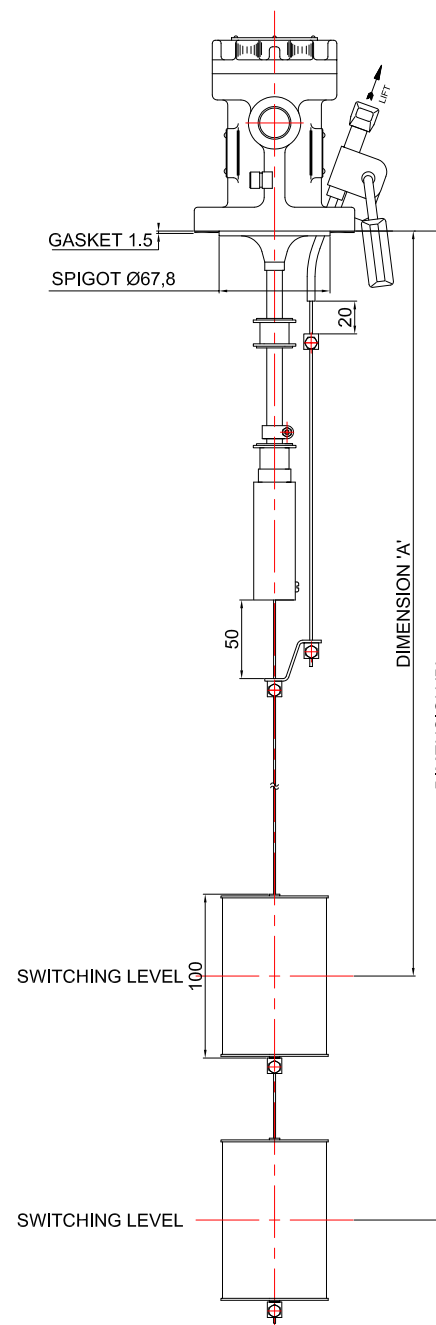
### Vertical Float Switch Available Switching Actions

- MOR – Make on Rise
- BOR – Break on Rise
- COR – Change on Rise (Type C Switch Only)
- MOF – Make on Fall
- BOF – Break on Fall
- COF – Change on Fall (Type C Switch Only)

### Ordering Information

When ordering float switches, technical information is required to ensure the customer is supplied with the correct product for the process conditions.

Please complete our float switch questionnaire and email to [sales@ams-iac.com](mailto:sales@ams-iac.com) or contact our sales team on +44 (0)1726 839909



## Displacer Float Switch Questionnaire

Part Number	Description
-------------	-------------

DS								Engineered Displacer Switch
----	--	--	--	--	--	--	--	-----------------------------

1	Weatherproof
2	Flameproof

1	Non Checkable
2	Checkable

1	Top Mounted
---	-------------

1	One Switch Point
2	Two Switch Points

A	250W SPST, Switch Rating
C	60W SPDT, Switch Rating

NOTE: For different switch ratings on multi level switches enter the digit in switch position order i.e. AC or AAB

1	Stainless Steel Float – Standard
2	Special

1	Switch Point upto 5M
2	Switch Point upto 10M

### OPTIONS:

FS1415/17	3" ASA 150 St/St Adaptor Flange
FS1415/18	4" ASA 150 St/St Adaptor Flange
FS1415/19	6" ASA 150 St/St Adaptor Flange
FS1415/20	8" ASA 150 St/St Adaptor Flange
COFC	Certificate of Conformity
MATC	Material Certificates (Wetted Parts)
WELD	Weld Procedures
CALC	Calibration Certificate
PRESC	Pressure Test Certificate

### SPARES:

X3325	Gasket
-------	--------

### CALL FOR PRICING CUSTOMER SPECIFIC APPLICATIONS REQUIREMENTS

## Chambers

### Chamber Mounting

In situations where mounting of the float switch in an external chamber is required, AMS-IAC have in house welders coded to ASME IX and European standards to provide a complete assembly with pressure testing, painting and NDT testing to each customer's specific requirements.

- **Material Origins:**

The origin of the materials used in the construction can be sourced as European, Worldwide or to meet EN 10204-3.1 Material specification.

- **Nace Construction:**

AMS-IAC Chambers can be constructed to meet NACE MR 0175/ISO 15156 for sour service applications.

- **Chamber Design:**

AMS-IAC Chambers are designed to meet the ASME B31.3 – Process Piping Codes.

- **Pressure Equipment Directive:**

AMS-IAC Chambers are designed to meet the European Pressure Directive (PED) 97/23/EC Guidelines.

- **ISO Approved:**

AMS-IAC Chambers are manufactured by ISO approved company for QA, Environment and OHSAS.

- **Process Connections:**

AMS-IAC Supply chambers with a wide range of process connections to meet ASME/ANSI B16.5 and EN1092-1.

- **Coded Welders:**

Welders are certified to ASME Boiler and Pressure Vessel Code Section IX and ISO9606-1.

- **Optional Weld Inspection:**

X-Ray for full penetration butt welds.

Magnetic particle for Carbon Steel Chambers.

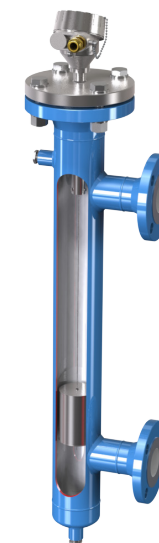
Dye Penetrant Inspection of branch welds (all chambers).

- **Hydrostatic Testing (Optional):**

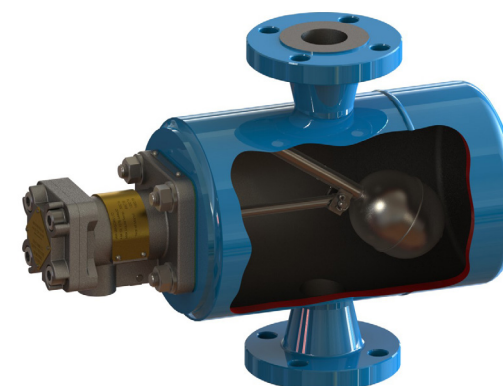
The Chambers can be hydrostatically tested to meet the ASME B31.3 Process Piping Code (1.5 X Design Pressure @ ambient temperatures).

- **Painting (Optional):**

The chambers can be painted to meet individual customer specifications, including offshore environments.



**CHAMBER WITH DISPLACER SS**



**CHAMBER CUT THRU PAINTED CARBON STEEL**

## Documentation and Testing

AMS-IAC can produce a full documentation package to support the chamber products. A data book containing the documents required by each customer is produced and shipped with each chamber. Documents available include (not restricted to!):

- Welder Qualification Certs
- Weld Procedure Qualifications
- Weld Procedure Specifications
- GA Drawings
- Pressure Test Certificates
- Certificate of Conformity to NACE and PED
- QA Plan
- Welder and NDT Inspection Records
- X-ray, Dye Pen and PMI Tests
- Instrument Tag Lists
- Instrument Data Sheets
- Material Certificates

In addition to the above AMS-IAC can also provide:

- **Accessories:**

AMS-IAC offer a range of accessories for use in conjunction with the chambers such as valves, gaskets, nuts / bolts and fittings.

- **Instrumentation:**

AMS-IAC offer a wide range of process instrumentation, including various level measurement technologies, which when used in conjunction with our chambers provide complete level measurement solutions for any application.





AMS Instrumentation & Control Ltd  
Unit 8b, A30 Business Park  
Lodge Way, Indian Queens  
Cornwall TR9 6FZ

t +44 (0)1726 839909  
e [info@ams-iac.com](mailto:info@ams-iac.com)  
[www.ams-iac.com](http://www.ams-iac.com)

AMS-IAC reserve the right to make technical changes or modify the contents of this document without prior notice.  
AMS-IAC does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.  
AMS-IAC reserve all rights in this document and in the subject matter and illustrations contained therein.  
Any reproduction, disclosure to third parties or utilization of its contents - in whole or in parts - is forbidden without prior written consent of AMS-IAC.